

# BIRO

## Size 12

**B616A**  
Worm (Feed Screw) Assy  
fits...12 New Style  
**Complete**, includes Stud, Worm,  
Drive Shaft

**NEW**  
**NEW**

**GR86**  
Steel Stud Washer t=1/8"  
**GR87**  
Steel Stud Washer t=3/16

**B604**  
Feed Screw Stud-12  
1/2-12 Threads/Inch

L= 4 1/8"

**B609**  
Worm Drive Shaft  
fits... 12 New Style  
Length 4 1/8"

**B608**  
Worm (Feed Screw)  
Worm Only  
fits...12 New Style  
-Tapered

L= 3 1/4"

**B613**  
Worm Drive Shaft  
fits... 22 Old Style  
Length 3 1/4"

**B611**  
Worm / Feed Screw  
Worm Only  
fits... 22 Old Style/New Style  
-Tapered

## Size 22

**B618A**  
Worm (Feed Screw) Assy  
fits... 22 Old Style  
**Complete**, includes Stud,  
Worm, Drive Shaft

**NEW**  
**NEW**

**GR88**  
Steel Stud Washer t=1/8"  
**GR89**  
Steel Stud Washer t=3/16

**B605**  
Feed Screw Stud-22  
3/4-10 Threads/Inch

L= 4 1/8"

**B609**  
Worm Drive Shaft  
fits... 22 New Style  
Length 4 1/8"

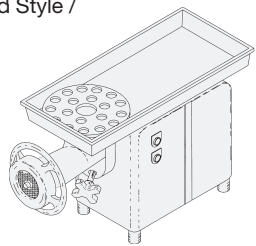
## Size 22

**B611**  
Worm (Feed Screw)  
Worm Only  
fits... 22 Old Style /  
New Style  
-Tapered

**B617A**  
Worm (Feed Screw) Assy  
fits... 22 New Style  
**Complete**, includes Stud,  
Worm, Drive Shaft

**B602**  
Grinder Ring-22  
4-8 TPI  
(Fits 822, 922)

**GRX-100**  
Grinder Stud Wrench  
(Fits models 12, 22, 32, 52, 56)



**B620**  
Bowl / Head Lock Knob  
9/16-12 Threads  
(fits..346, 6642)

**B621**  
Bowl / Head Lock Knob  
1/2-13 Threads  
(fits..722, 822, 922)

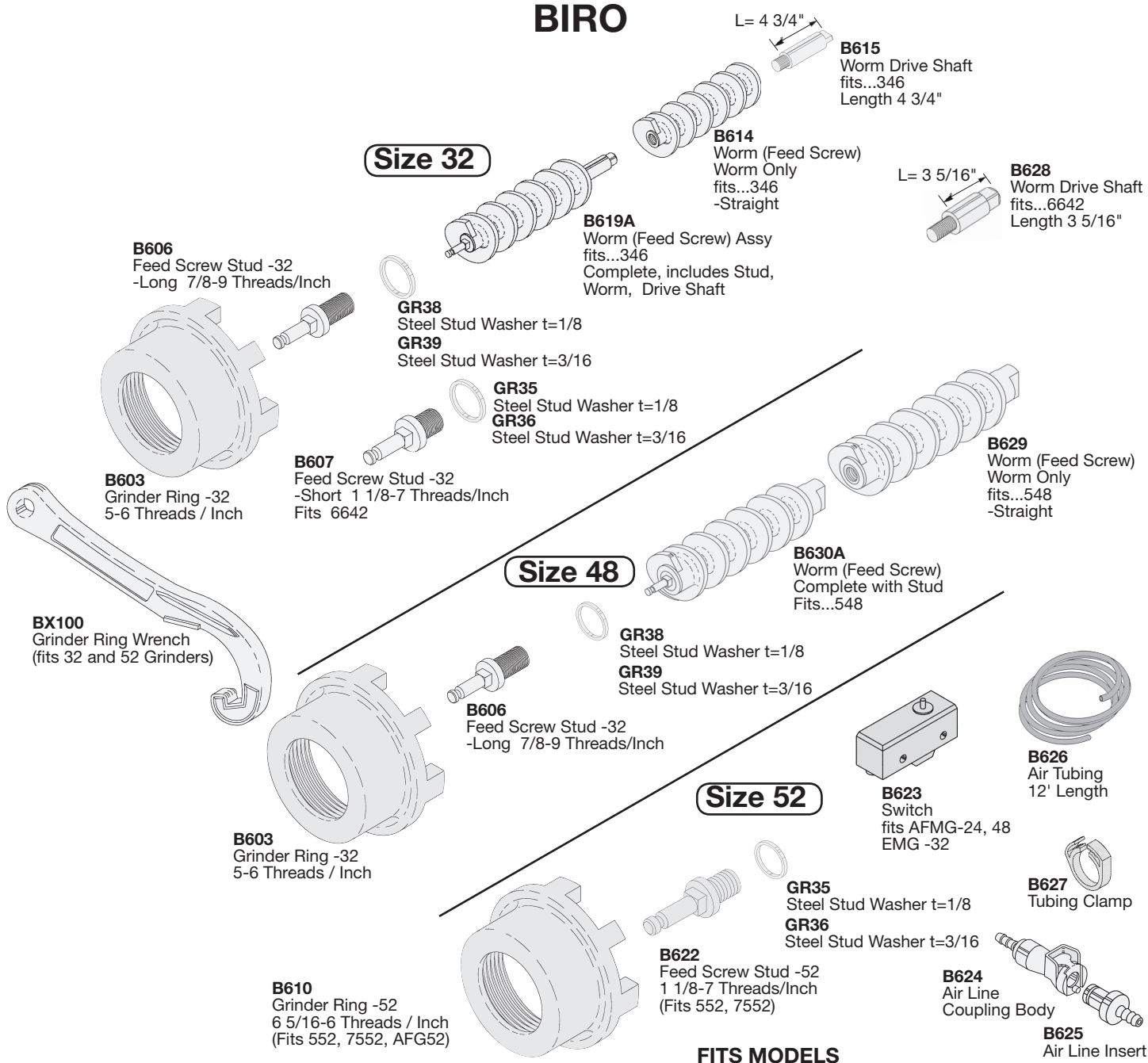
### FITS MODELS

NBS P/N	OEM P/N	DESCRIPTION	346	722	812	822	922	6642
GR86		Steel Stud Washer t=1/8"			X			
GR87		Steel Stud Washer t=3/16"			X			
GR88		Steel Stud Washer t=1/8"		X		X	X	
GR89		Steel Stud Washer t=3/16"		X		X	X	
B601	CR12	Grinder Ring -12			X			
B602	CR22	Grinder Ring -22		X		X	X	
B604	CK12	Feed Screw Stud -12			X			
B605	CK22	Feed Screw Stud -22		X		X	X	
B608		Worm (Feed Screw) -12 N/S			X			
B609	C670	Worm Drive Shaft -12 N/S		X	X	X	X	
B611		Worm (Feed Screw) -22 O/S-N/S		X		X	X	
B613	C937 O/S	Worm Drive Shaft -22 O/S				X		
B616A	CS12A	Worm Feed Assy -12 N/S			X			
B617A	CS22A	Worm Feed Assy -22 N/S		X		X	X	
B618A	CS22A - OS	Worm Feed Assy -22 O/S				X		
B620	BMC-Y21R-3	Bowl/Head Lock Knob	X					X
B621	C601	Bowl/Head Lock Knob		X	X	X	X	

The above described parts are supplied by National Band Saw Company as replacement parts for Biro equipment.



# BIRO



### FITS MODELS

NBS P/N	OEM P/N	DESCRIPTION	342	346	548	552	6642	7552	AFMG4811	AFMG52	EMG-32	AFMG-24
GR35		Steel Stud Washer T=1/8"				X	X	X		X		
GR36		Steel Stud Washer T= 3/16"				X	X	X		X		
GR38		Steel Stud Washer T=1/8"	X	X	X				X		X	
GR39		Steel Stud Washer T=3/16"	X	X	X				X		X	
B603	HR42/48	Grinder Ring -32	X	X	X		X		X		X	X
B606	HK48	Feed Screw Stud -32	X	X	X				X		X	
B607	42MC-16CZ	Feed Screw Stud -32					X					
B610	HR52	Grinder Ring -52				X		X		X	X	
B614	HS46	Worm Feed Screw -32		X								
B615	HS70	Worm Drive Shaft -32										
B619A	HS46A	Worm Feed Screw -32		X								
B622	HK52/56	Feed Screw Stud -52				X		X		X		
B623	53693-M	Switch							X		X	X
B624	181-0816	Air Line Coupling Body								X	X	
B625	181-0817	Air Line Insert								X	X	
B626	563021	Air Line Tubing								X	X	
B627		Tubing Clamp								X		
B628	42MC-16AZ	Worm Drive Shaft -32					X					
B629	HS48A	Worm Feed Screw - Only			X							
B630A	HS48A	Worm Feed Screw - Assy			X							
BX100	H340	Grinder Ring Wrench	X	X	X	X	X	X	X	X	X	X

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CHOPPER-GRINDERS

